



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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DAS
24
9-89

D2236
Job Sheet 190441



Part No: D2236

Job Qty: 4 pcs

Part Name: Lid Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/8/19

Job Tracking No:

Due Date: 3/8/19

Created By: Jesse White

Type: Stock

Description: SIOP

Note: DWG REV C IPP REV:A 12.11.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Basket - 1	4 pcs	3/8/19		0.00	1.24	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
110	QC 5	4 pcs	3/8/19		0.00	0.00	Large Fab - 9		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
120	Packaging 3-1 - Stock - B4B	4 pcs	3/8/19		0.00	0.00	QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		



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Container No: S167423



Part: D2236

Job No: 190441

Serial No/Batch: S167423

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/28/19

DAS
40
9-89

MAR 29 2019

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
240 45 08-0				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

	Packaging 3 - 5 - B4B		
	Packaging 3 - 6 - B4B		
	Packaging 3 - 7 - B4B		
	Packaging 3 - 8 - B4B		
	Packaging 3 - 9 - B4B		
	Packaging 3 - 10 - B4B		
	Packaging 3 - 11 - B4B	MA	
	Packaging 3 - 12 - B4B		
	Packaging 3 - 13 - B4B		
	Packaging 3 - 14 - B4B		
	Packaging 3 - 15 - B4B		
	Packaging 3 - 16 - B4B		
	Packaging 3 - 17 - B4B		
	Packaging 3 - 18 - B4B		
	Packaging 3 - 19 - B4B		
	Packaging 3 - 20 - B4B		
	Packaging 3 - 21 - B4B		
	Packaging 3 - 22 - B4B		
	Packaging 3 - 23 - B4B		
	Packaging 3 - 24 - B4B		
	Packaging 3 - 25 - B4B		
	Packaging 3 - 26 - B4B		
	Packaging 3 - 27 - B4B		
	Packaging 3 - 28 - B4B		
	Packaging 3 - 29 - B4B		
	Packaging 3 - 30 - B4B		
	Packaging 3 - 31 - B4B		
	Packaging 3 - 32 - B4B		
	Packaging 3 - 33 - B4B		
	Packaging 3 - 34 - B4B		
	Packaging 3 - 35 - B4B		
	Packaging 3 - 36 - B4B		
	130 QC 21 - SA	4 pcs	3/8/19 0.00 0.00
		QC 21 - SA - 21	DAG
		QC 21 - SA - 70	21 MAR 29 2019
		QC 21 - SA - 53	9-88
Part Op 100 - (Fabricate per Drwg) 1- Pick D3166-3 and cut use DT8303 Descriptions: 110 - QC5- Inspect part completeness to step on W/O) 120 - (Identify as per dwg & Stock Location: _____) LOCATION : WA004 130 - (QC21- Final Inspection - Work Order Release)			
Job BOM			
Part / Item	Component Name	Quantity	
D3166-3	Basket Hoop	1 pcs (.25 ea)	
Operation		Container	
100-Large Fab - Basket - 1		5058250	
Job Allocations			
Operation	Component Part	Required	
100-Large Fab - Basket - 1	D3166-3	1	
		Inventory	
		13	
		Allocated	
		0	
Part Specifications			
Specifications could not be found.			

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Entered: _____ Date: _____



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